



Flow Sensor SS.20.261

The cost-effective alternative in pressurized systems up to 10 bars



- Direct measurement of the standard flow rate up to 90 m/s without additional pressure or temperature compensation or calculations
- High precision calibration incl. ISO calibration protocol (optional)
- Overpressure up to 10 bar

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Features

- Direct measurement of the standard flow velocity up to 90 m/s without additional pressure or temperature compensations or calculations
- Maintenance-free without moving parts
- Integrated temperature measurement
- High precision calibration with ISO calibration certificate (optional)
- Compact design and easy installation
- Integrated sensor "Blow Out" protection (In case accidental loosening of the compression fitting occurs under pressure)
- Suitable for tube diameters from DN 25 to DN 600
- LED status display
- Overpressure up to 10 bars

The accurate volume flow measurement in compressed-air systems is used to

- save energy and increase the energy efficiency by a continuous leakage detection and an optimum compressor control
- calculation of compressed-air consumption and contracting
- system monitoring to avoid production downtimes and to guarantee a cost-effective and status-oriented maintenance

Precision?

We can provide you written proof!

On request, the high precision calibrated sensor can be delivered with an ISO calibration certificate which documents the accuracy and the reproducibility. The measurements are conducted in reference wind channels which are especially designed for this purpose – of course the calibration can be renewed at any time.

Application examples

- Packing machines
- Injection moulding machines
- Textile machines
- Pneumatic conveyance system
- Surface coating
- Installation of compressed-air tools
- Production of insulating material

Volume flow measurement made easy - One measurement instead of many measurements

The thermal flow sensor SS 20.261 works by the hot wire principle of a thermal anemometer. That's why the application in systems with overpressure is very simple since only the temperature and pressure values must be measured and calculated. The sensor measures the correct flow velocity independently of the pressure (up to 10 bars). The linear output signals of flow and temperature are individual current signals 4 ... 20 mA – from 0 m/s to 40, 60 or 90 m/s. The measured value is output as standard velocity which can be converted easily in the volume flow of the used tube diameter (see table on the last page).

Measuring other gases?

For a lot of industrial areas, the detection of the different gas quantities is interesting since the cost minimization is not only important for the compressed air.

In many areas, the consumption has to be controlled and leakages must be detected, for example:

- production of electronic components
- application of shielding gases
- drying processes with inert gases and others



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Installing, connecting, measuring

The optimum position in the tube and the selection of the best measuring point are very important for the correct installation of the "Plug and Play" sensor. The sensor is placed in a tube section with a uniform flow without turbulences. Therefore the run-in distance must correspond to at least 10 times the tube diameter and the run-out distances to 5 times the tube diameter. This will avoid the influence of valves, tube bends etc. The installation itself is very easy: Screw the sensor on the weld-in sleeve – adjust the sensor tip in the center of the tube – tighten the compression fitting – connect the wires – ready.



Intelligent technology

Due to the chamber head technology, the sensor is suitable for a very large velocity range from 0.2 m/s to 90 m/s. The sensor is fitted into tubes with diameters between DN 25 and DN 600 and is able to precisely detect volume flows of up to 74,000 m³/h. Even the smallest volume flows such as leakages can be precisely measured during the idle periods of the system.



Flow Sensor SS 20.261

Druckeffektive Strömungssensoren bis zu 10 bars
kalorimetrischen Prinzip (Anemometer)



Everything in view

The LED display is used for the function monitoring and for a quick error analysis on site.



„All inclusive“

The flow sensor SS 20.261 is delivered with a compression fitting made of brass which allows an easy, safe and quick installation.



LED wall display (accessories)

For local indication an LED wall display is available.

The advantages:

- Display in m/s or m³/h
- Programmable output signal
- Two programmable relay outputs
- Voltage supply 85 – 230 V AC or 24 V DC
- Voltage supply of the connected sensor
- Separate version with sum function



Flow Sensor SS 2025 20.261

Druckeffektive Strömungssensoren nach dem kalorimetrischen Prinzip (Anemometer) up to 10 bars

| Technical data | |
|--|--|
| Measurement value | Standard velocity W_N based on standard conditions $T_N = 20\text{ °C}$ and $P_N = 1.013.25\text{ hPa}$ temperature of the medium T_m |
| Medium to be measured | Air, nitrogen, other gases upon request (flammable gases are not allowed) |
| Measuring range of flow W_N | 0 ... 40 / 60 / 90 m/s |
| Smallest measurable flow velocity W_N | 0.2 m/s |
| Measuring accuracy | |
| Standard W_N ¹⁾ | ± 5 % of measured value + 0.4 % of measuring range |
| High precision calibration W_N ¹⁾ | ± 3 % of measured value + 0.4 % of measuring range |
| Reproducibility W_N | ± 1.5 % of measured value |
| Response time (t_{90}) W_N | 3 s (jump from 0 to 5 m/s) |
| Temperature gradient | 8 K/min at 5 m/s |
| Pressure dependence | Independent of the pressure of the medium |
| Temperature measuring range T_m | -20 ... +85 °C |
| Temperature measuring accuracy T_m | ± 1 K at $W_N > 2\text{ m/s}$ |
| Operating temperature | |
| Sensor | -20 ... +85 °C |
| Electronics | 0 ... 70 °C |

D-EN-SS20-261-20190403



Flow Sensor SS.20.261

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| Technical data | |
|-----------------------|---|
| Material | |
| Housing | PBT, glass fiber reinforced |
| Sensor tube | Stainless steel 1.4571 |
| Sensor element | Ceramics, passivated glass |
| Connecting cable | PVC |
| Mounting | Compression fitting made of brass, G $\frac{1}{2}$ |
| General data | |
| Operating pressure | 0 ... 10 bar |
| Medium, gas state | Non-condensing (up to 95 % relative humidity) |
| Output signals | 2 x 4 ... 20 mA, $R_L < 300 \Omega$, $C_L \leq 10 \text{ nF}$ |
| Maximum cable length | 100 m |
| Display | Green LED: operating state Red LED: Sensor defective |
| Supply voltage | 24 V DC $\pm 10 \%$, 60 mA |
| Stabilization time | Approx. 10 s after switch on |
| Connection | Permanently connected cable, 4-cores, Length 5 m, with cable and sleeves |
| Probe length | 200 / 350 mm |
| Mounting tolerance | $\pm 3^\circ$ to flow direction |
| Installation position | As disired (except in case of a downward flow $W_N < 2 \text{ m/s}$ at the same time) |
| Type of protection | IP 65 |

D-EN-SS20-261-20190403

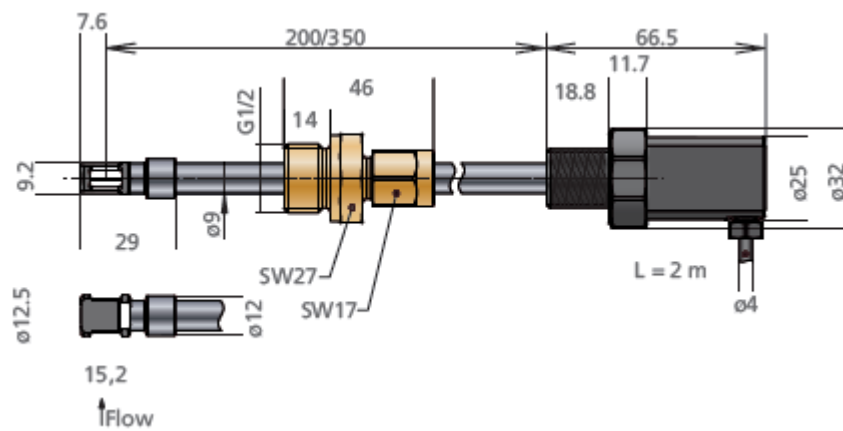


Flow Sensor SS.20.261

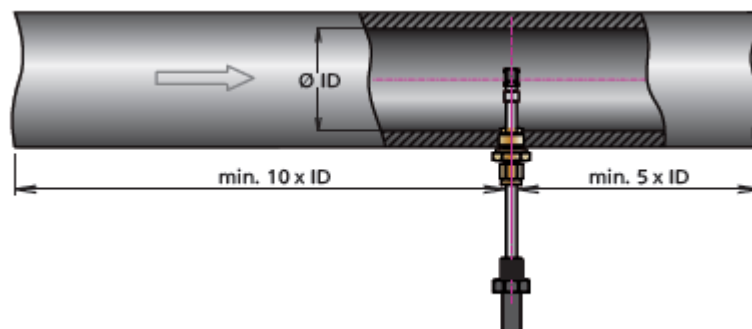
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Technical drawing

Dimensions (mm)



Installation





Flow Sensor SS.20.261

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| Measuring ranges of standard volume flow for the use in tubes | | | | | | | | | | |
|---|-------|-------------------------|----------------------------------|---|------------------------|--------|--------|--|--------|--------|
| Measuring tube | | Measuring tube diameter | | Measuring ranges of standard volume flow m ³ /h for sensor measuring range (W _N) for air | | | | Suitable for compressors with approx. kW | | |
| DN | Inch | Inside [mm] | Cross section [cm ²] | Minimum measured value | Maximum measured value | | | Maximum measured value | | |
| | | | | | 40 m/s | 60 m/s | 90 m/s | 40 m/s | 60 m/s | 90 m/s |
| 25 | 1 | 26.0 | 5.31 | 0.30 | 61 | 91 | 137 | 7 | 10 | 15 |
| | | 28.5 | 6.38 | 0.37 | 73 | 110 | 165 | 8 | 12 | 18 |
| 32 | 1 1/4 | 32.8 | 8.45 | 0.48 | 97 | 145 | 218 | 11 | 16 | 24 |
| | | 36.3 | 10.35 | 0.57 | 115 | 172 | 258 | 12 | 19 | 28 |
| 40 | 1 1/2 | 39.3 | 12.13 | 0.65 | 131 | 196 | 294 | 14 | 21 | 32 |
| | | 43.1 | 14.59 | 0.80 | 159 | 239 | 358 | 17 | 26 | 39 |
| 50 | 2 | 45.8 | 16.47 | 0.91 | 181 | 272 | 407 | 20 | 30 | 44 |
| | | 51.2 | 20.59 | 1.14 | 229 | 343 | 515 | 25 | 37 | 56 |
| 65 | 2 1/2 | 54.5 | 23.33 | 1.30 | 260 | 391 | 586 | 28 | 42 | 64 |
| | | 57.5 | 25.97 | 1.45 | 291 | 436 | 654 | 32 | 47 | 71 |
| 80 | 3 | 64.2 | 32.37 | 1.82 | 365 | 547 | 820 | 40 | 59 | 89 |
| | | 70.3 | 38.82 | 2.20 | 439 | 659 | 988 | 48 | 72 | 107 |
| 100 | 4 | 76.1 | 45.48 | 2.59 | 519 | 778 | 1.167 | 56 | 85 | 127 |
| | | 82.5 | 53.46 | 3.07 | 614 | 920 | 1.380 | 67 | 100 | 150 |
| 125 | 5 | 100.8 | 79.80 | 4.62 | 924 | 1,386 | 2,079 | 100 | 151 | 226 |
| | | 107.1 | 90.09 | 5.23 | 1.046 | 1,568 | 2,353 | 114 | 170 | 256 |
| 150 | 6 | 125.0 | 122.7 | 7.17 | 1.435 | 2,152 | 3,229 | 156 | 234 | 351 |
| | | 131.7 | 136.2 | 7.98 | 1.597 | 2,395 | 3,593 | 174 | 260 | 391 |
| 200 | 3 | 150.0 | 176.7 | 10.40 | 2.079 | 3,119 | 4,678 | 226 | 339 | 508 |
| | | 159.3 | 199.3 | 11.77 | 2.353 | 3,530 | 5,295 | 256 | 384 | 576 |
| 250 | 4 | 182.5 | 261.6 | 15.54 | 3.108 | 4,661 | 6,992 | 338 | 507 | 760 |
| | | 190.0 | 283.5 | 16.87 | 3.373 | 5,060 | 7,590 | 367 | 550 | 825 |
| 300 | 5 | 206.5 | 334.9 | 19.99 | 3,998 | 5,997 | 8,996 | 435 | 652 | 978 |
| | | 260.4 | 532.6 | 32.01 | 6,402 | 9,602 | 14,404 | 696 | 1,044 | 1,566 |
| 350 | 6 | 309.7 | 753.3 | 45.56 | 9,112 | 13,668 | 20,502 | 990 | 1,486 | 2,228 |
| | | 339.6 | 905.8 | 54.91 | 10,981 | 16,472 | 24,707 | 1,194 | 1,790 | 2,686 |
| 400 | 7 | 388.8 | 1,187.3 | 72.23 | 14,446 | 21,670 | 32,505 | 1,570 | 2,355 | 3,533 |
| | | 437.0 | 1,499.9 | 91.47 | 18,294 | 27,440 | 41,161 | 1,988 | 2,983 | 4,474 |
| 500* | 8 | 486.0 | 1,855.1 | 113.53 | 22,706 | 34,059 | 51,089 | 2,468 | 3,702 | 5,553 |
| | | 534.0 | 2,239.6 | 137.39 | 27,477 | 41,216 | 61,824 | 2,987 | 4,480 | 6,720 |
| 600* | 9 | 585.0 | 2,687.8 | 165.27 | 33,054 | 49,581 | 74,371 | 3,593 | 5,389 | 8,084 |

D-EN-SS20-261-20190403

* Not for installation through ball valve



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| Order information | | | | | |
|--------------------------------|--|----------|---|---|---|
| | Description | ID-No. | | | |
| Basic sensor | Flow sensor SS 20.261; output signal 4 ... 20 mA; 2x overpressure up to 10 bar and compression fitting made of brass; cable length 5 m | 526 335- | X | Y | Z |
| Options | | | | | |
| Sensor length | Sensor length 200 mm, brass G 1/2 | | 1 | | |
| | Sensor length 350 mm, brass G 1/2 | | 2 | | |
| | Sensor length 200 mm, stainless steel 1.4503 | | 3 | | |
| | Sensor length 350 mm, stainless steel 1.4503 | | 4 | | |
| Measuring ranges & calibration | Measuring range 0 ... 40 m/s | | | 1 | |
| | Measuring range 0 ... 60 m/s | | | 2 | |
| | Measuring range 0 ... 90 m/s | | | 3 | |
| | Standard calibration | | | | 1 |
| | High precision calibration with ISO calibration certificate | | | | 2 |

| | Description | ID-No. |
|-------------|--|------------|
| Accessories | Welding sleeve G½, steel, according to EN 10241, 5 units | 524 916 |
| | Welding sleeve G½, stainless steel, EN10241, 2 units | 524 882 |
| | LED display MD 10.010 in wall housing to show the volume flow and the flow velocity, 85 ... 250 VAC and sensor power supply | 527 320 |
| | LED display MD 10.010 similar to 527 320 but with 24 VDC voltage supply | 528 240 |
| | LED display MD 10.015, similar to 527 320 but with an additional sum function and a second measuring input | 527 330 |
| | LED display MD 10.015, similar to 527 330 but with 24 V DC voltage supply | 528 250 |
| | Assembly kit for pipe assembly suitable for MD 10.010 / 10.015, including pipe clamps and collar for adjustment to the pipe diameter | 531 394 |
| | Ball valve | on request |

D-EN-SS20-261-20190403